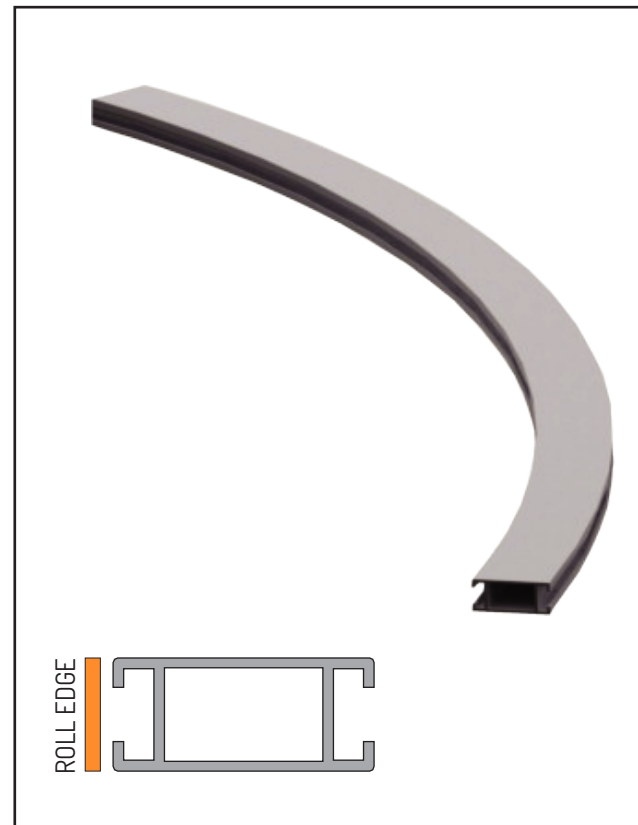
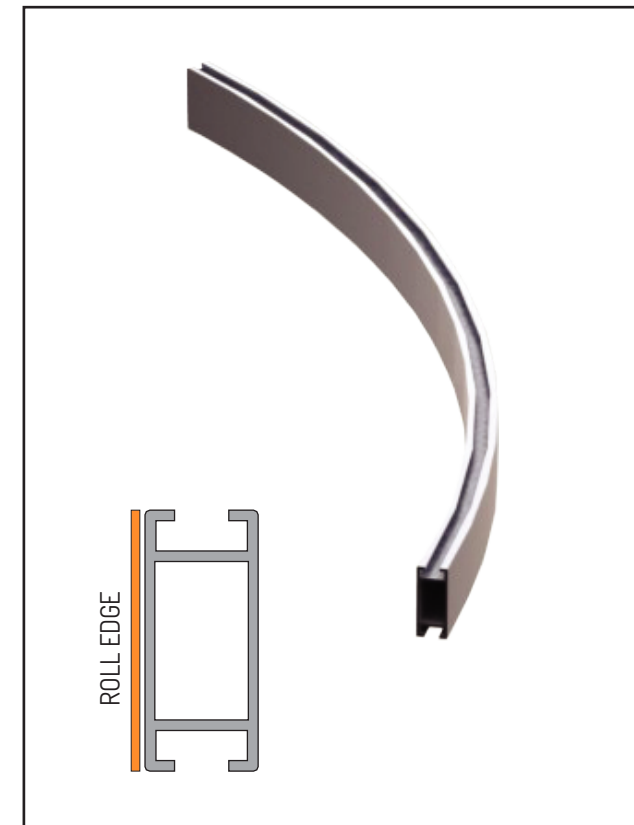


HARD ROLL



AN EXTRUSION ROLLED ALONG
THE SHORT EDGE OF THE PROFILE

EASY ROLL



AN EXTRUSION ROLLED ALONG
THE LONG EDGE OF THE PROFILE